

INSTALLATION INSTRUCTIONS

TUBULAR REAR BUMPER

PART NUMBER : JK-2951

07 JEEP WRANGLER 4 DR & 2 DR W/O FACTORY HITCH

PARTS LIST:

1	Rear Armor Bumper	4	12mm Lock Washers
4	12-1.75mm x 40mm Hex Head Bolts	2	Washer Plates
4	12mm Flat Washers	1	Diamond plate frame cover

PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. **NOTE: THIS PRODUCT WILL NOT WORK WITH FACTORY SPARE TIRE CARRIER WITH A LARGE TIRE INSTALLED.**
2. Remove factory bumper by removing the side brackets and the two center brackets behind the factory bumper (Figure 1).
3. With help carefully mount the Rear Body Armor Bumper onto vehicle by inserting the brackets on the Body Armor Bumper into vehicle's frame (Figure 2).
4. Position Washer Plate on the outer side of the frame. Align holes on the Washer Plate with holes on the frame and the Mounting Bracket. Place the diamond plate frame cover on top of the frame rails between the body and the bumper. Secure them together with the included (4) 12-1.75 x 40mm Hex Head Bolts, (4) 12mm Flat Washers, and (4) Lock Washers (Figure 4). Do not tighten at this time.
5. Level and adjust the Rear Body Armor Bumper, then tighten all hardware at this time now.
6. Periodically check and retighten the hardware as necessary.

