



Body Armor 4x4 by Tolar Mfg.
258 Mariah Circle, Corona CA 92879
Ph: 951-808-0750
Customer service hours:
8am to 4 PM Pacific Time
www.bodyarmor4x4.com

Installation instructions for JK-5322, Extreme Rock Rails for Jeep JK 2 door
Fits 2007- Current Jeep Wrangler JK, 2 door only

** Inspect side rails prior to installation. Notify your dealer immediately if there is any shipping damage

Hardware List:

| |
|----------------------------|
| 12 - 8MM Hex Head bolts |
| 16 - 8MM flat washers |
| 4 - Nut insert plates |
| 2- Extreme rock rails. |
| Foam backing material |
| 10 - Riv-nut inserts |
| 10 - 6MM Allen head screws |
| 10 - 6MM flat washers |
| Riv-Nut installation tool |

-
- Step 1 Remove any factory installed side bars or running boards (if equipped)
- Step 2 Apply masking tape on the side of the vehicle approximately 6" up the side. This will be removed prior to permanent installation of the rock rails. Clean dirt from body as well
- Step 3 Insert the weld nut tabs into the bottom of the vehicle. There maybe a factory installed U-nut in these locations, remove them and insert the new weld-nut inserts with the nut facing up
You will be attaching an 8MM bolt to these inserts.
- Step 4 Install foam material on the backside/inside of the plate so that the foam is close to the top edge of the backing plate. This will act as a seal between the back plate and the body
- Step 5 Locate the 6 8MM bolts for each side. With a helper lift the rock rail up so that you can line up the 4 holes in the pinch weld with the holes on the welded tabs on the panel.
Once you have these lines up attach the side rail with the 8 MM bolts. You will need to tighten the bolts to the point that the panels are up against the body.
- Step 5 Pull up on the side tube so that the back plate is making full contact with the body of the Jeep. Mark the 5 holes along the body, these are for the Riv-Nuts, now remove the rock rail
- Step 6 Drill each hole with an "X" sized drill bit (25/64"). Insert each Riv-nut into each hole.
5 per side.
- Step 7 Installing the Riv-nut requires the use to the special tool that we have provided.
Insert the 2" long hex head bolt with a flat washer between the tool and the head of the nut, through the hole on the tool. Make sure that the curved handle is away from the body of the vehicle and the flat part is against the Riv-nut. Use a wrench to tighten the hex head bolt into the Riv-Nut. This compresses the Riv-nut against the sheet metal. Be carefully not to over tighten the bolt.
Repeat this process for each Riv-Nut.
- Step 7 Once all of the Riv-nuts are installed remove masking tape and re-install the Extreme Rock rail. Loosely attach all hardware including the 6mm screws into the Riv-nuts. Once all hardware is attached then tighten everything down.

Maintenance of Finish:

The Body Armor 4x4 Extreme Rock Rails are painted in a high quality powder coat paint, we also offer additional protection with a base E-coating process. In order to insure long paint life we highly recommend regular cleaning, wax is not required but recommended. If you get rock chips or scratches from the trail you need to touch up the paint. This will keep rust from developing and running under the powder coat causing it to peel off. This is not considered a warranty issue. Surface rust may appear, this usually occurs around the weld areas, you can clean this rust off with the use of a lubricant like WD-40.

Product Warranty:

Body Armor 4x4 products are warranted to be free of defects in material and workmanship prior to shipping and/or installation. Damaged cause to the product or vehicle from trail abuse or general misuse is not considered a warranted issue. Product warranty does not cover the labor cost of removal and installation of replacement product. Final determination of warranty claim is subject to approval by an authorized representative of Body Armor 4x4.

Other Popular Products for the Jeep JK



JK Front bumper with Skid plate



JK Roof Rack & Trail Doors



New JK Rear Bumper and Swing arm tire carrier



Body Armor 4x4 by Tolar Mfg Co. Inc.
258 Mariah Circle
Corona, CA 92879
PH: 951-808-0750
Fax: 951-808-0041
www.bodyarmor4x4.com