

## HARDWARE LIST

Hardware	Qty	Hardware	Qty
12M/125MM HEX BOLT	4	12M/45MM HEX BOLT	4
12M FLAT WASHERS	16	12M LOCK WASHERS	8
12M NUTS	8	10M/70MM HEX BOLT	10
10M FLAT WASHER	20	10M LOCK WASHER	10
10M NUT	10	8M/20MM HEX BOLT	20
8M FLAT WASHER	16	8M WIDE FLAT WASHER	8
8M LOCK WASHER	20	6M/15MM HEX BOLT	20
6M FLAT WASHER	20	6M LOCK WASHER	16

**NOTE: This Display fits TC-19337, TC-2962 and FD-19336, FD-2962**

### Assembly

1. Locate the two base bars shown in fig. 1 **NOTE:** The longer side will face forward. **NOTE:** Leave bolts/nuts hand tight until display is fully assembled
2. Bolt the main support bars using supplied 10m-70mm hex bolts, washers and nuts hand tighten to the base pieces. **NOTE:** Make sure the four larger 12mm holes are facing forward. Reference fig 2
3. Next, we need to install the two top cross bars. Using the provide 6m-15mm hex bolts, lock washers and nuts mount the cross bar between the main support bars.
4. Install the lower cross bar/Bumper mount to the base bars using provided 6m-15mm hex bolts, lock washers and nuts. Reference fig 3. **NOTE:** Now you can tighten all hardware starting with the base bars working your way up.
5. Mount your casters to the base of the display using supplied 8m-20mm hex bolts, flat washer and lock washers. **Note:** Two casters have locks and should be mounted on the same side.
6. With the caster installed go ahead and locate the wing brackets and your sign brackets. These mount to the rear holes located at the top of the posts. Place sign brackets behind wing brackets when installing. Use provided 6m-15mm hex bolts, flat washers, and lock washers. Note: Proper wing orientations in Figure 4.
7. From there we are going to grab 4x of the 8m-20mm hex bolts, all 8x of your 8m wide flat washers, and 4x lock washers. We will begin by taking two bolts and using those to mount your brackets provided to each end of the cross bar located at the base of the display. With the remaining two feed them through the bracket to await bumper installation. Reference fig 4 once steps 5 and 6 have been completed.
8. To finish attach the provided sign using supplied 6m-15mm hex bolts and 4x 6m flat washers and mount to the threaded holes on the sign brackets. See figure 5 showing a completed display.

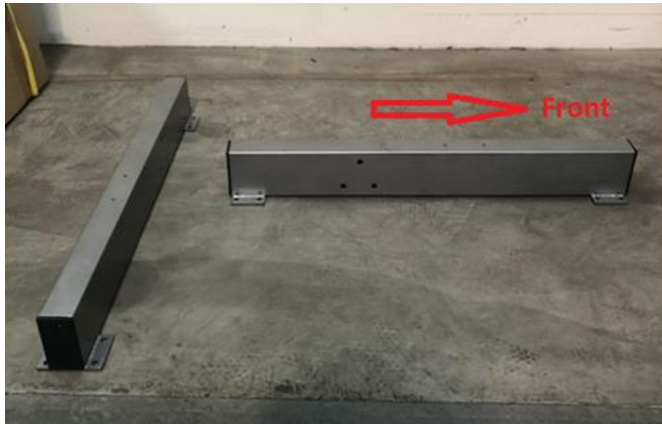


Figure 1.



Figure 2



Figure 3



Figure 4

